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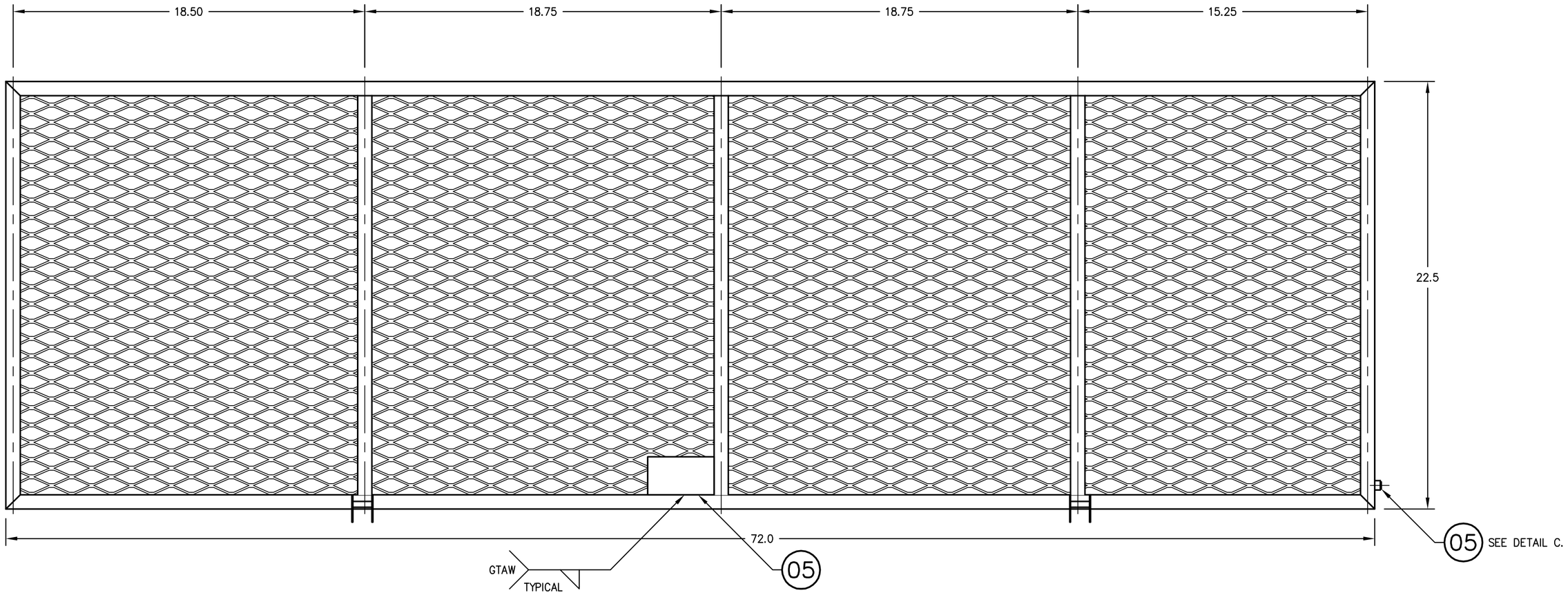
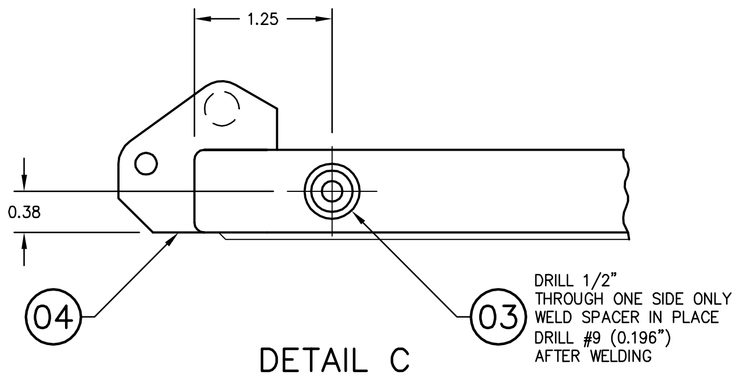
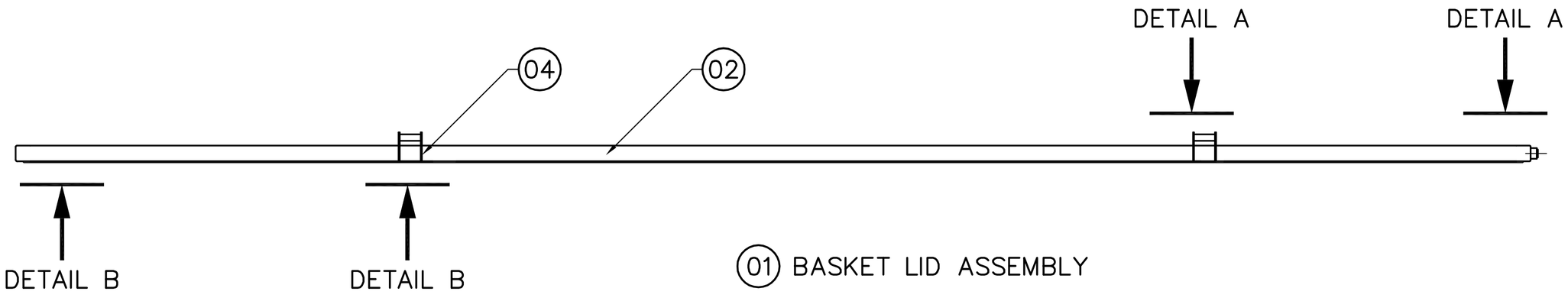
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	*	*	*



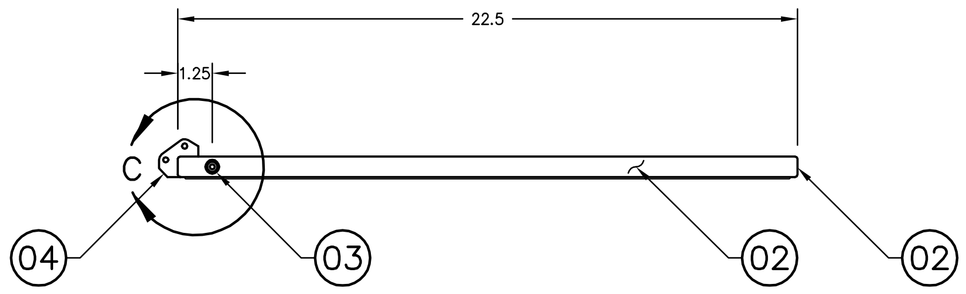


DETAIL C

SCALE 1 : 1

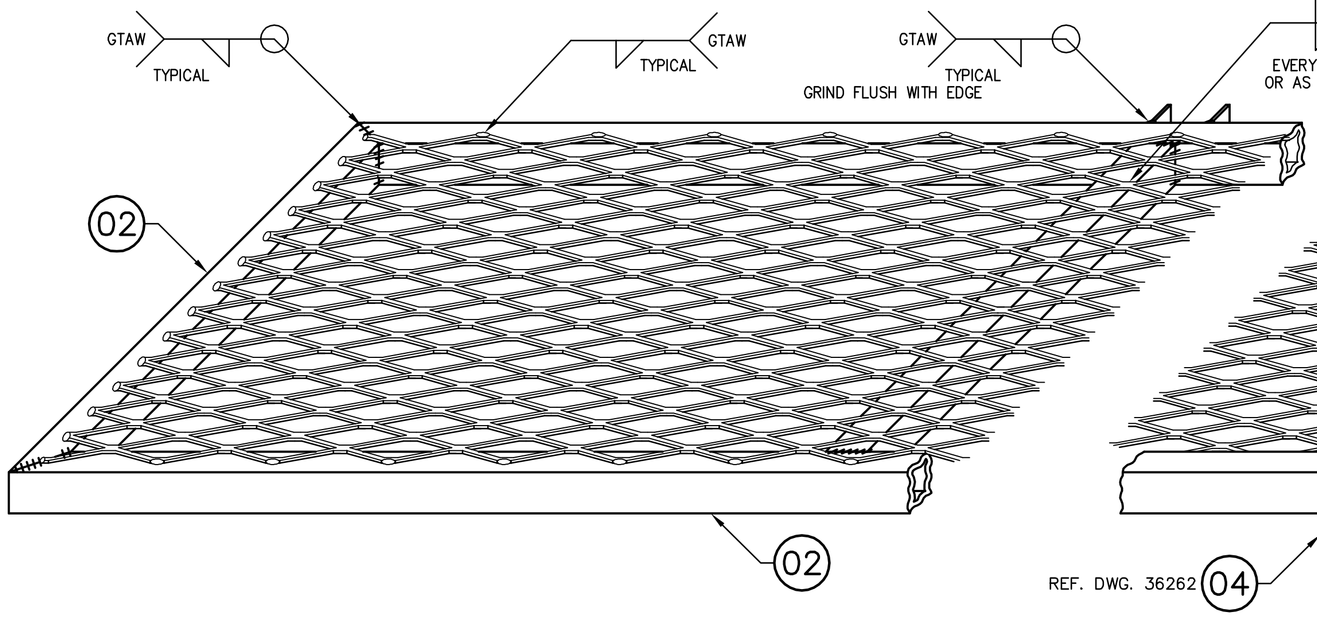


01 BASKET LID ASSEMBLY

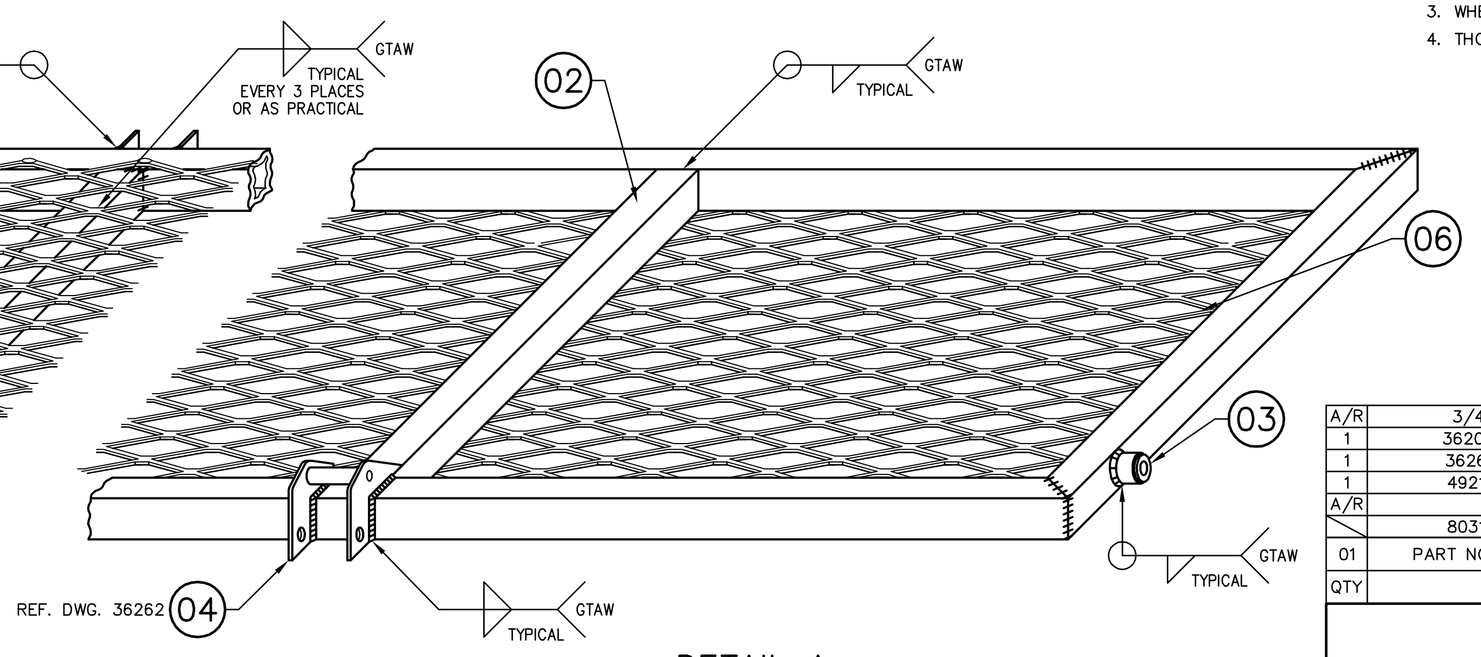


NOTES:

1. REMOVE ALL BURRS AND BREAK SHARP EDGES
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
3. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
4. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLIES PRIOR TO ASSEMBLY.



DETAIL B
LOOKING AT BOTTOM



DETAIL A
LOOKING AT TOP

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
	LIST OF MATERIALS					
A/R	3/4-16F	06	MESH			
1	36204-10	05	PLACARD BRACKET			
1	36262-01	04	UPPER HANDLE BRACKET ASSY			
1	49216-01	03	SPACER			
A/R		02	TUBE	4130 STEEL, COND. N	MIL-T-6736	0.75 X 0.035 SQR. TUBE
	80312-01	01	BASKET LID ASSEMBLY			

APPROVALS		DATE
DRAWN:	JEFF CLARKE	30 SEPT 2008
CHECKED:	E. BURGOIN	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS		ANGLES
X.XXX	±0.010	±1/2°
X.XX	±0.03	
X.X	±0.1	

AERO DESIGN LTD.
CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M
2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7
tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net

BELL 206B
QUICK RELEASE CARGO BASKET
BASKET LID ASSEMBLY

SCALE	DWG. SIZE	DWG. NO.	REV.
1 : 4	A1	80312	0
SHEET 1 OF 1			